What is claimed is:

A vari-focal polar alignment scope comprising;
 an objective optical system,

a relay optical system which relays an image formed

through said objective optical system to form a secondary

image, and

an eyepiece optical system for observing said secondary image, in that order from the object side;

wherein said relay optical system comprises an erecting vari-focal viewing optical system, including a positive condenser lens element constituting a first relay lens group, a positive second relay lens group, and a positive third relay lens group, wherein said second and third relay lens groups relatively move in a direction along the optical axis thereof so as to vary the magnification of said polar alignment scope, wherein the following conditions (1), (2) and (3) are satisfied:

$$6.0 < f_0/fe < 10.0$$
 ... (1);

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$$-4.0 < M_{2L} < -1.0$$
 ... (2); and

$$0.2 < M_{3L} < 0.6$$
 ... (3); wherein

 $f_{\circ}$  designates the focal length of said objective optical system;

fe designates the focal length of said eyepiece optical system;

 $M_{2L}$  designates the lateral magnification of said

second lens group of said relay optical system at a low magnification; and

 $M_{3L}$  designates the lateral magnification of said third lens group of said relay optical system at a low magnification.

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- 2. The vari-focal polar alignment scope according to claim 1, wherein a target plate having a scale thereon for setting the polar axis is provided at an imaging point of said objective optical system.
- 10 3. The vari-focal polar alignment scope according to claim 1, wherein said second relay lens group comprises a cemented lens having a positive biconvex lens element and a negative meniscus lens element, in that order from the object side.
- 15 4. The vari-focal polar alignment scope according to claim 1, wherein said third relay lens group comprises a cemented lens having a positive biconvex lens element and a negative meniscus lens element, in that order from the object side.